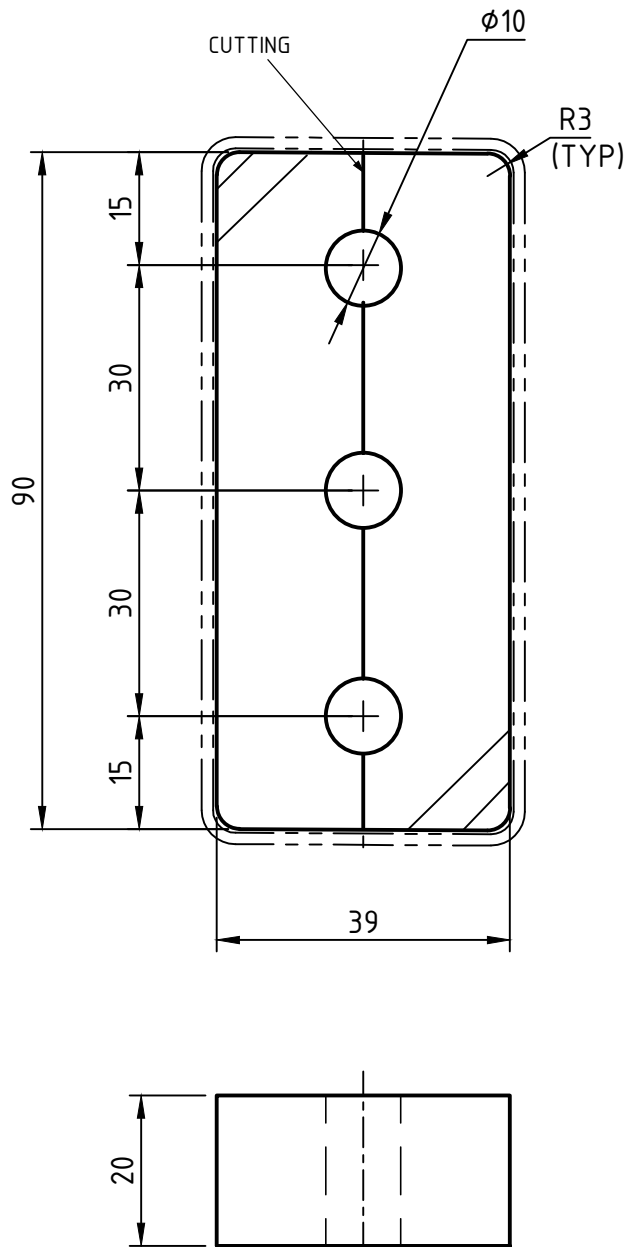


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GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	SYMBOL
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
SURFACE ROUGHNESS													

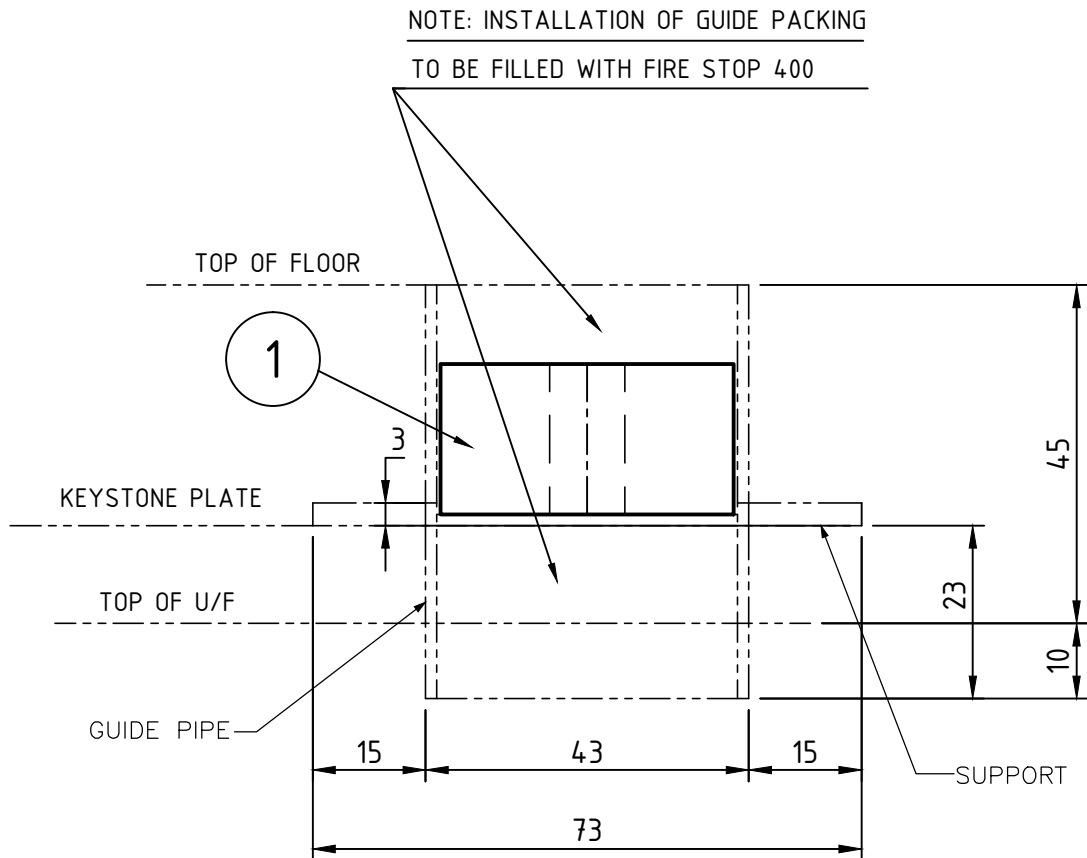





NOTE:-

- 1) ALL TECHNICAL REQUIREMENTS SHALL BE CONFIRMED TO EN45545 HL-3
- 2) SPECIFICATION : EPDM,COLOUR:BLACK,Hs:60-80 (SHORE A)

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



1		1SET		GUIDE PACKING				EPDM,COLOUR:BLACK,Hs:60-80									
SL.No.		QTY		PART / STOCK No.				DESCRIPTION		SIZE		COMPANY STD./I.S		Wt. (Kg)			
												MATERIAL					
								PRODUCT		MUMBAI METRO CAR L2 & L7							
								REF DRG									
								MATERIAL		EPDM							
								HEAT TREAT.				APPD		MS			
								SURFACE TREAT.				REVD		GD			
								TITLE				CHKD		SK			
								GUIDE PACKING (10AX10AX10A)				DRWN		MR			
										SCALE				SHEET		Wt.(Kg)	
		ECN 52510117 1) NOTE UPDATED		DATE 29/01/2020		BY MR		CHKD SK		APPD MS		NTS		1 OF 1		-	
ALT.NO.		ECN NO/CHANGES		DATE		BY		CHKD		APPD		DRG No.		525-60235		ALT 1	
										BEML LIMITED							

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